

## CARMEL GROUP INC.

### MATERIAL SAFETY DATA SHEET

#### SECTION 1 – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Bite Wafer (Copper, Blue, Natural or Yellow) & (Regular or Laminated)		Revision date 30-Sept-09
Previous revision date 30-August-2007	Product code BW40002, BW40003, BW40103, BW40004 , BW40005, BW40105 & BW40010	Material use Impression Wax
Manufacture's Name and issuing location <b>CARMEL GROUP INC.</b> 10220 ARMAND LAVERGNE MONTRÉAL, QUE. H1H 3N4 PHONE 514-270-5377 FAX : 514-270-2025 INTERNET : www.carmelindustries.com		<b>EMERGENCY PHONE NUMBER</b> <b>CANUTEC 613-996-6666</b>

#### SECTION 2 – CONPOSITION / INFORMATION ON INGREDIENTS

Hazardous Ingredients	CAS#	Amount	Exposure Limits	
			LD/50	LC/50
None as defined by OSHA 29 CRF 1910.1200				
Other Ingredients	CAS#	Amount	Notes	
Petroleum Hydrocarbon		>95%		
Copper Pigment (for copper BW44392 & BW44393)		<5%		
Aluminium (for BW40304, BW44390 & BW44392)				

#### SECTION 3 – HAZARD IDENTIFICATION

##### Emergency Overview

The product is not expected to present any unusual hazards in proper use (room temperature up to 104F/40C). Overheating is considered abnormal usage of the product.

SKIN CONTACT	No danger at room temperature.
EYE CONTACT	Not likely to occur because solid sheets at room temperature.
INHALATION	No fume or aerosol at room temperature.
INGESTION	This material is essentially inert and non-toxic. Regardless it should not be ingested.

##### Potential Health Effects (NFPA Classification)

Fire hazard : 1	Health Hazard : 0	Reactivity : 0	Personal Protection : See Section 8
0 = Minimal 1 = Slight hazard 2= Moderate Hazard 3 = Serious Hazard 4 = Severe Hazard			

#### SECTION 4 – FIRST AID MEASURES

EYE CONTACT	Exposure to fumes, vapours or smoke of the thermally degraded product can result in irritation to the eye and direct contact of the molten material will cause eye injury and burns. Should an accident occur, flush eyes with generous amounts of water for at least 15 minutes. <b>Call a physician to attend to the injury.</b>
SKIN CONTACT	Exposure to fumes, vapours or smoke of thermally degraded product can result in irritation to skin and direct contact of the molten material will cause injury and burns.

	For burns apply running water over the injured area for 15 minutes. Do not attempt to remove any material bonded to skin. <b>Call a physician to attend to the injury.</b>		
INHALATION	Remove individual to a well ventilated area for fresh air and <b>call a physician to attend to the injury.</b>		
INGESTION	Material is not acutely toxic by ingestion. <b>If material is ingested, do not induce vomiting. Call a physician.</b>		
ADDITIONAL INFO			
<b>SECTION 5 – FIRE FIGHTING MEASURES</b>			
<b>Extinguishing Media</b>	Treat as an oil fire. For small fire use CO <sub>2</sub> , dry powder or foam. For large fire use alcohol-type foam, universal-type foam or water fog.		
<b>Special Fire fighting Procedure</b>	Use water spray cool fire-exposed containers and structures. Do not direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.		
<b>Unusual Fire and Explosion Hazards</b>	This product will burn if involved in a fire. This product will float upon water, so water spray is not suitable extinguishing agents as it may cause fire to spread.		
<b>SECTION 6 – ACCIDENTAL RELEASE MEASURES</b>			
<b>Small Spills</b>	Not likely to occur in solid state.		
<b>Large Spills</b>	Not likely to occur in solid state.		
<b>SECTION 7 – HANDLING AND STORAGE</b>			
<b>Handling procedures</b>	None special needed.		
<b>Storage precautions</b>	Normal precaution should be followed in handling and storage. Store in a dry place. Keep out of direct sunlight. Do not store at temperature : > 104F/40C		
<b>SECTION 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION</b>			
<b>PERSONAL PROTECTION (ONLY IF MOLTEN)</b>			
<b>Respiratory protection</b>	No special respiratory protection is normally required.		
<b>Protective gloves</b>	None are normally required.		
<b>Eye protection</b>	No special eye protection is normally required.		
<b>Clothing</b>	No special clothing recommended.		
<b>SECTION 9 – PHYSICAL AND CHEMICAL PROPERTIES</b>			
Appearance Blue, Copper, Yellow or White Wax with or without an aluminium core. U form.	Odour None	Physical state Solid @ 25C / 77F	Boiling point N / AV.
Melting point ~72°C/162°F	Specific gravity (H <sub>2</sub> O=1) < 1	Vapour pressure (mm Hg) < 0.01 @ 25°C / 77°F	Solubility in water Insoluble
Solubility in organic solvent Soluble	Partitioning coefficient N / AV.	Flash point N / AV.	Percent volatiles Nil
<b>SECTION 10 – STABILITY AND REACTIVITY DATA</b>			
Stability Stable	Hazardous polymerization Will not occur.		
Incompatibility Normally unreactive; however avoid contact with strong oxidizing agent (ex. Peroxides, chlorine), Sunlight or ultraviolet light, heat or high temperature.			
Hazardous decomposition products Burning can produce noxious and toxic fumes, and the following combustion products : Oxides of carbon, and small amount of aliphatic hydrocarbon.			
<b>SECTION 11 – TOXICOLOGICAL INFORMATION</b>			
Carcinogenicity Not listed, not carcinogenic to date.	Mutagenicity / Teratogenicity Not listed		

Irritancy of Material N / Av.	Sensitizing Capability N / Av.
Reproductive Effects None known	Synergistic Materials None known
<b>SECTION 12 – ECOLOGICAL INFORMATION</b>	
This product is stable in water, and can be mechanically separated from water. The water may be suitable for disposal in a biological waste water treatment plant. Not expected to be acutely toxic to aquatic organism.	
<b>SECTION 13 – DISPOSAL CONSIDERATION</b>	
Incineration is probably the best mean of disposal. Dispose of in accordance with appropriate Federal, State and local regulation.	
<b>SECTION 14 – TRANSPORT INFORMATION</b>	
Dot Classification Not regulated if shipped at temperature under 100C / 212F or in containers less than 450 liter.	
IMDG Classification Not regulated if shipped at temperature under 100C / 212F or in containers less than 450 liter.	
UN / NA Hazard No. Not Applicable.	
ICAO Classification Not regulated if shipped at temperature under 100C / 212F.	
Other Forbidden by air at temperature over 100C / 212F.	
<b>SECTION 15 – REGULATORY INFORMATION</b>	
SARA Status	Section 311, 312 and 313 : None
TSCA Status	Ingredients listed in the TSCA inventory.
OSHA Status	None
WHMIS Status	Not a controlled material
CPR Compliance	Not Known
<b>SECTION 16 – OTHER INFORMATION</b>	
N/AV=NOT AVAILBLE	
MSDS Originally made by David Haney	Revised by Samia Ghezlaoui

The information contained in this document is derived from data supplied to Carmel Industries by the manufacturers or distributors of the raw materials combined to form this product. To the best of our knowledge all hazards have been noted for the intended use of the product and, since Carmel Industries cannot control conditions of use, the end user is obliged to determine the conditions permitting safe use of the product.

**CARMEL GROUP INC.**  
BITE WAFERS PRODUCTS

<b>Product code</b>	<b>Product Description</b>
BW40002	Non-Laminated Bite Wafer Yellow 50/Box
BW40003	Bite Wafer Laminated White 36/Box
BW40103	Bite Wafer Laminated White 84/Box
BW40004	Bite Wafer Laminated Blue 24/Box
BW40005	Bite Wafer Laminated Copper 36/Box
BW40105	Bite Wafer Laminated Copper 84/Box
BW40010	Bite Wafer Non-Laminated Green 50/Box